



Dart Aerospace Ltd.
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D4149-1

Job Sheet 182988



Part No: D4149-1

Job Qty: 30 ea

Part Name: Crosstube Lug Plate, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 18/10/03
100	Waterjet	30 pcs	9/14/18	9/14/18	0.00	4.58	Waterjet1		OK 18/10/03
110	QC	30 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-3		OK 18/10/03
120	QC	30 pcs	9/14/18	9/14/18	0.00	0.00	QC8-4		38
150	Packaging	30 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3	ST080 80	OCT 04 2018
160	QC21-SA	30 Ea	9/14/18	9/14/18	0.00	0.00	QC21		OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	4.0650 sf (.1355 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	4	12	0

Part Specifications

Specifications could not be found.

Plex 9/7/18 8:18 AM Dart.Gagnon.Michelle

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UAKI
AEROSPACE

Container No: S115456



Part: D4149-1
Job No: 182988
Serial No/Batch: S115456

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 10/03/18

DART AEROSPACE LTD		Work Order:	182988
Description: Aft Crosstube Lug Plate		Part Number:	D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø.129	1		V-D-02	
Ø0.191	+0.005/-0.001	Ø.193	1		Top	
Ø0.257	+0.006/-0.001	Ø.256	1		V-D-01	
Ø0.38	+0.006/-0.001	Ø.379	1			
0.380	+/-0.010	.386	1			
0.469	+/-0.010	.463	1			
0.310	+/-0.010	.305	1			
0.750	+/-0.010	.748	1			
3.25	+/-0.030	3.25	1			
0.65	+/-0.030	.65	1			
0.63	+/-0.030	.63	1			
5.46	+/-0.030	5.46	1			
3.80	+/-0.030	3.80	1			
2.13	+/-0.030	2.13	1			
1.313	+/-0.010	1.311	1			
0.625	+/-0.010	.624	1			
0.375	+/-0.010	.373	1			
1.175	+/-0.010	1.176	1			
0.752	+/-0.010	.755	1			
1.588	+/-0.010	1.586	1			
1.587	+/-0.010	1.586	1			
11.15	+/-0.030	11.15	1			
0.750	+/-0.010	.759	1			
1.55	+/-0.030	1.55	1			
1.12	+/-0.030	1.12	1			
8.42	+/-0.030	8.42	1			
2.70	+/-0.030	2.70	1			
0.125	+/-0.010	.116	1			
Ø0.252	+0.003/-0.000	Ø.252	1			

Measured by:	me	Audited by:	DAS 38 9-89	Preliminary Approval:	
Date:	18/10/02	Date:	OCT 04 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ	